## Parts:

(2) E8160 Window Frame: $33 / 4^{+}$miter $45^{\circ} / 45^{\circ}$
(2) E8156 Window Frame $23 / 4^{+}$miter $45^{\circ} / 45^{\circ}$
(2) J0642 Interior Window Trim (3/32 x 3/8) 323/32 45 $/ \wedge 45^{\circ}$
(2) J0644 Interior Window Trim ( $3 / 32 \times 3 / 8$ ) $227 / 3245^{\circ} / 45^{\circ}$
(1) E8162 Short Pane (Printed Plexi) 31/8 x 21/8


Paint the Frames and Trim one-coat, then sand down to the wood. Paint the surfaces shown at right. Do not let paint get on the ends. Second-coat the paint on the grooved-face of the Frames (this will be next-to the pane after assembly, and can't be second-coated then).

1. Spread a skimpy amount of glue on the ends of the

Paint
 Window Frames (4 pieces). Peel the protective film off the Pane. Assemble the Frames as shown below.


Fit the Pane into the groove of the other vertical Frame.


Remove the protective film.


Tip the top and bottom Frames in place.


The pane fits into the groove, I often aim the printed side out... but you choose.


Continue without letting the glue dry.

Stretch a rubber band around the frames, a \#19 or \#32, or size \#64 that the Postal Service uses. Work on a non-slippery surface like a piece of cardboard and press down on the frame set as
shown in the photos below. A snip of tape in the corners can make the process easier.


Stretch the rubber band around the other end



Switch hands



Adjust the fit at the corners.
Clean up excess glue, let the glue dry.


Touch-up the sanding at the corners. Paint the second coat on the face and the edges. Do not attempt to re-paint the Frame next-to the window panes.

Install the Window and Interior Window Trim after all painting (exterior) and interior finishing (paint, wallpaper, etc) is done.

## Install the Window from the outside



Install the Window Frame set from the outside with dots of glue on the edges in the cutout. Let dry. Glue and tape together the Interior Window Trim set. If possible, tip the house on its front.

Glue the Interior Trim with dots of glue at the corners of the seam between the cutout and the window, centered and straight. Tape or weight; let the glue dry

