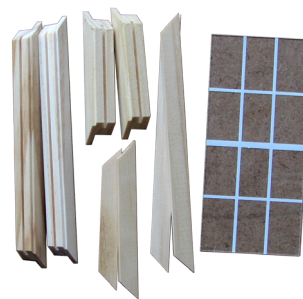
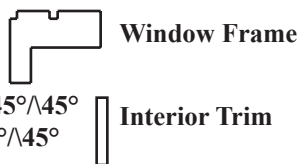


Pack SW65 Single Window

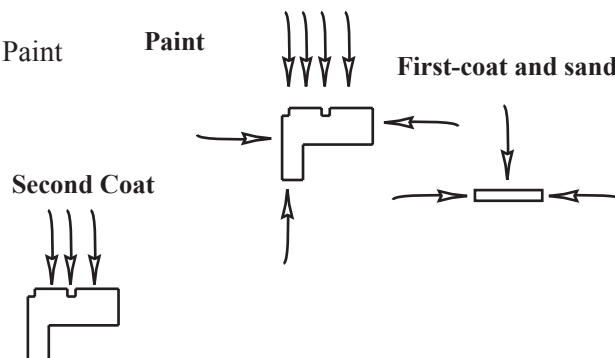
Real Good Toys
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Parts:

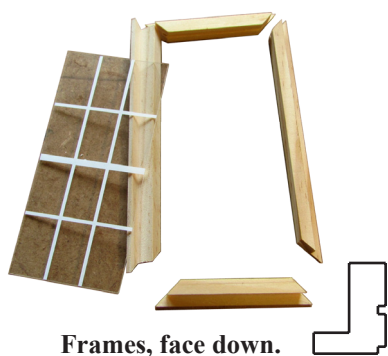
- (2) E8155 Window Frame: $5\frac{1}{4}^+$ miter $45^\circ/45^\circ$
- (2) E8156 Window Frame $2\frac{3}{4}^+$ miter $45^\circ/45^\circ$
- (2) J0645 Interior Window Trim ($\frac{3}{32} \times \frac{3}{8}$) $5\frac{11}{32}$ $45^\circ/45^\circ$
- (2) J0644 Interior Window Trim ($\frac{3}{32} \times \frac{3}{8}$) $2\frac{27}{32}$ $45^\circ/45^\circ$
- (1) E8157 Standard Pane (Printed Plexi) $4\frac{5}{8} \times 2\frac{1}{8}$



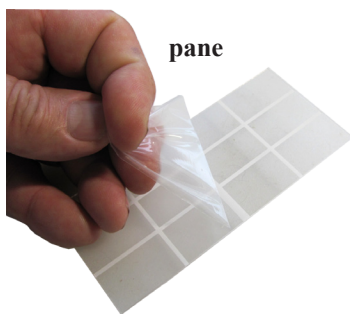
Paint the Frames and Trim one-coat, then sand down to the wood. Paint the surfaces shown at right. Do not let paint get on the ends. Second-coat the paint on the grooved-face of the Frames (this will be next-to the pane after assembly, and can't be second-coated then).



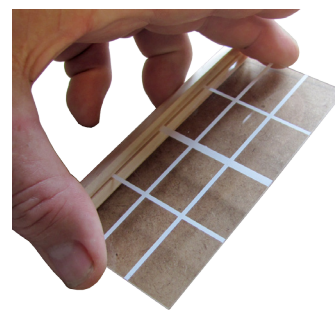
1. Spread a skimpy amount of glue on the ends of the Window Frames (4 pieces). Peel the protective film off the Pane. Assemble the Frames as shown below.



Frames, face down.



Remove the protective film.



The pane fits into the groove, I often aim the printed side out... but you choose.



Fit the Pane into the groove of the other vertical Frame.



Tip the top and bottom Frames in place.

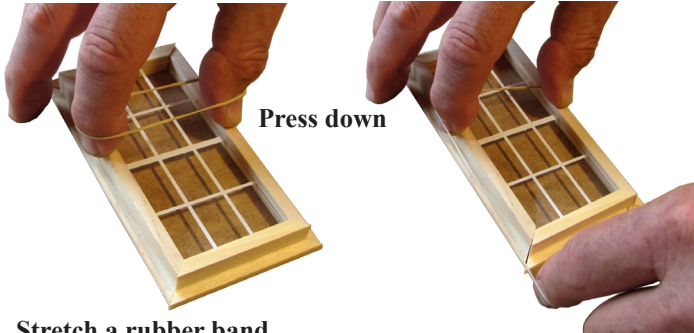


Continue without letting the glue dry.

Pack SW65 Single Window

Stretch a rubber band around the frames, a #19 or #32, or size #64 that the Postal Service uses. Work on a non-slippery surface like a piece of cardboard and **press down** on the frame set as

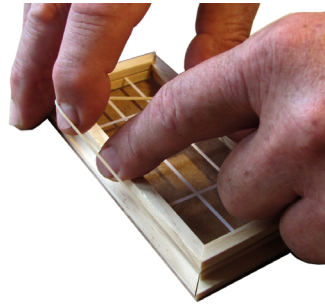
shown in the photos below. A snip of tape in the corners can make the process easier.



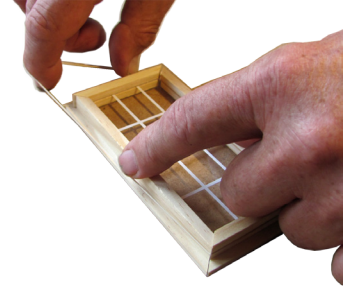
Press down

Stretch a rubber band between your fingers

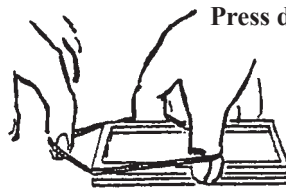
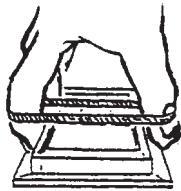
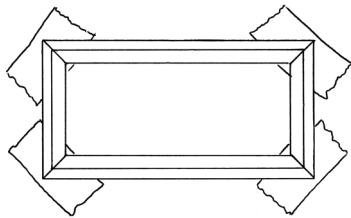
With your other hand, stretch the rubber band around one end



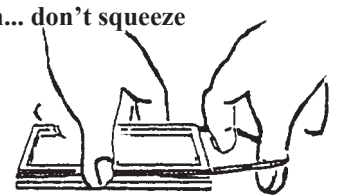
Switch hands



Stretch the rubber band around the other end



Press down... don't squeeze



Without the glue drying, turn the Window set over (remove tape if used).

Adjust the fit at the corners.

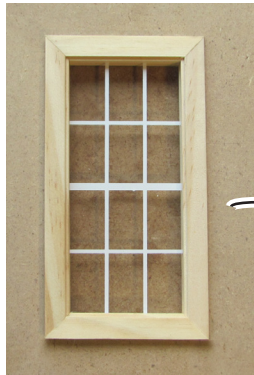
Clean up excess glue, let the glue dry.



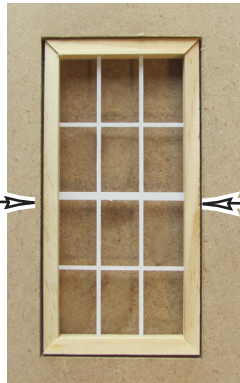
Touch-up the sanding at the corners. Paint the second coat on the face and the edges. Do not attempt to re-paint the Frame next-to the window panes.

Install the Window and Interior Window Trim after all painting (exterior) and interior finishing (paint, wallpaper, etc) is done.

Install the Window from the outside



Dots of glue



Interior Window Trim

Install Interior Trim from the inside



Dots of glue



Straight, and spaced evenly

Install the Window Frame set from the outside with dots of glue on the edges in the cutout. Let dry. Glue and tape together the Interior Window Trim set. If possible, tip the house on its front.

Glue the Interior Trim with dots of glue at the corners of the seam between the cutout and the window, centered and straight. Tape or weight; let the glue dry